

GEON® Polymax T01-298A

GEON Performance Solutions - Thermoplastic Elastomer

Thursday, February 29, 2024

General Information

Product Description:

Color: Natural

Features: Excellent Abrasion Resistant, Easy Processing, Low Compression Set, Recyclable.

Applications: Industrial, Consumables, Wheels and Casters. Overmold to PP.

Typical Properties

Physical	English	SI Metric	Test Method
Hardness (Shore D, 10 sec)	44 D	44 D	ASTM D2240
Specific Gravity	0.88 g/cm ³	0.88 g/cm ³	ASTM D792
Mechanical	English	SI Metric	Test Method
Tensile Strength	2713 psi	18.71 MPa	ASTM D412
Tensile Elongation at Break	530 %	530 %	ASTM D412
Tensile Stress @100% Strain	1862 psi	12.84 MPa	ASTM D412
Tensile Stress @300% Strain	2095 psi	14.45 MPa	ASTM D412
Compression Set, 22hr@23°C	36 %	36 %	ASTM D395
Apparent Viscosity			
392°F (200°C), 11170 1/s	28.2 Pa.s	28.2 Pa.s	ASTM D3835
392°F (200°C), 1340.5 1/s	118.1 Pa.s	118.1 Pa.s	ASTM D3835

INJECTION PROCESSING PARAMETERS

Injection Molding	English	SI Metric
Zone 1 Temperature (Feed)	356-383 °F	180-195 °C
Zone 2 Temperature (Middle)	374-400 °F	190-205 °C
Zone 3 Temperature (Front)	383-420 °F	195-215 °C
Zone 4 Temperature (Nozzle)	383-428 °F	195-220 °C
Mold Temperature	60 to 80 °F	16 to 27 °C
Back Pressure	50 to 150 psi	0.34 to 1.0 Mpa
Screw Speed	25 to 75 rpm	25 to 75 rpm
Suggested Maximum Regrind	20%	20%

Drying is not typically required. Drying Temperature is 195°F (90°C) for 2 hours if there is surface moisture.

Purge thoroughly before and after use of this product with a low melt flow polyethylene (PE) or polypropylene (PP).

Regrind-levels up to 20% can be used with Polymax TPE with minimum property loss.

(1) Data herein is typical and not to be construed as specifications.

(2) Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

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