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SAFETY DATA SHEET

GEON 605IM-90 NATURAL 85

Section 1. Identification	n	
GHS product identifier Chemical name	:	GEON 605IM-90 NATURAL 85 Mixture
CAS number Other means of identification Product type	:	Mixture VC10013765 solid
<u>Relevant identified uses of the subs</u> Product use	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	GEON Performance Solutions LLC 25777 Detroit Road Suite 202, Westlake, Ohio 44145
Emergency telephone number (with hours of operation)	:	1-800-GET-GEON or 1-800-438-4366 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		

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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	VC10013765

CAS number/other identifiers

Ingredient name	%	CAS number
Di(2-ethylhexyl) phthalate	>= 10 - <= 25	117-81-7
Proprietary Hazardous Compounds	> 0 - <= 0.3	3-40-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
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Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	
Most important symptoms/effects, acut	e and delayed
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	No known significant effects or critical hazards.
Skin contact	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	No specific data.

Eye contact	No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	May emit Hydrogen Chloride (HCl).
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decomposition products		Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ai	id cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling



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Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational	:	Eating, drinking and smoking should be prohibited in areas where this
hygiene		material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Di(2-ethylhexyl) phthalate	OSHA PEL 1989 (1989-03-01) TWA 5 mg/m3 STEL 10 mg/m3 OSHA PEL (1993-06-30) TWA 5 mg/m3 NIOSH REL (1994-06-01) TWA 5 mg/m3 STEL 10 mg/m3 ACGIH TLV (1999-03-01) TWA 5 mg/m3
Proprietary Hazardous Compounds	None.

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be

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		necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be

used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color	:	solid [Pellets.] NO PIGMENT
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.

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:	Not available.
:	Not available.
:	Not available.
:	Not available.
:	Lower: Not available.
	Upper: Not available.
:	Not available.
:	Not available.
:	1.44
:	Not available.
:	Not available.
:	Not available.
:	Not available.
:	Not available.
:	Not available.
:	Dynamic: Not available.

Aerosol product

Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Kinematic: Not available.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity	
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Product/ingredient name	Result	Species	Dose	Exposure
1,2-Benzenedicarboxylic acid, 1	,2-bis(2-ethylhexyl)	ester		
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Dermal	Rabbit	25,000 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester	Eyes - Mild irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Rabbit	-	24 hrs	-
	Eyes - Mild irritant	Rabbit	-		-

Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
Sensitization		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
Mutagenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Carcinogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Classification		

Product/ingredient name	OSHA	IARC	NTP
1,2-Benzenedicarboxylic -	-	2B	Reasonably anticipated to be a human carcinogen.

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acid, 1,2-bis(2-ethylhexyl)		
ester		

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Proprietary Hazardous Compounds	Category 1	-	-

Aspiration hazard

Not available.

Information on the likely routes of : Not available. **exposure**

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.



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Long term exposure	
Potential immediate effects Potential delayed effects	Not available.Not available.
Potential chronic health effects	
Conclusion/Summary	: Mixture.Not fully tested.
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Numerical measures of toxicity	
<u>Acute toxicity estimates</u> N/A	
Other information	: This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1,2-Benzenedicarboxylic acid,	1,2-bis(2-ethylhexyl) ester		
	Acute LC50 37.95 Mg/l Fresh	Fish - Cyprinus carpio	96 h
	water		
	Acute EC50 0.000133 Mg/l	Daphnia - Daphnia pulex	48 h
	Fresh water		
	Acute EC50 31 Mg/l Marine	Algae - Karenia brevis	96 h
	water		
	Chronic NOEC 0.076 Mg/l	Algae - Hormosira banksii	72 h
	Marine water		
	Chronic NOEC 0.0001 Mg/l	Fish - Poecilia reticulata	28 d
	Fresh water		
	Chronic NOEC 0.109 Mg/l Fresh	Crustaceans - Eurytemora	21 d

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	water	affinis				
	water					
	Chronic NOEC 0.077 Mg/l Fresh	Daphnia - Daphnia magna	21 d			
	water					
GEON 605IM-90 NATURAL 8	GEON 605IM-90 NATURAL 85					
Remarks - Acute - Aquatic	Chemicals are not readily available	e as they are bound within the pol	ymer matrix.			
invertebrates.:			•			
Conclusion/Summary	: Chemicals are not read polymer matrix.	ly available as they are bound wi	thin the			
Persistence and degradability						
Conclusion/Summary	: Chemicals are not read polymer matrix.	ily available as they are bound wi	ithin the			
Conclusion/Summary	: Chemicals are not read polymer matrix.	ily available as they are bound w	ithin the			

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, 1,2-	7.6	1,380.00	high
bis(2-ethylhexyl) ester			

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should no disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be consider	l ot be
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when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Listed

Ingredient	CAS #	Status	Reference number
Di(2-ethylhexyl) phthalate	117-81-7	Listed	

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	: Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed
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	United States - TSCA 6 - Final risk management: Not listed
	United States - TSCA 6 - Proposed risk management: Not listed
	United States - TSCA 8(a) - Chemical risk rules: Not listed
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
	determined
	United States - TSCA 8(a) - Preliminary assessment report
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		(PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Di(2-ethylhexyl) phthalate Miscellaneous Zinc Compounds 2-Ethylhexanoic acid zinc salt Phenol Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component	
Di(2-ethylhexyl) phthalate	117-81-7	100 lb(s) 45.4 kg	

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

rio producto nere roundi			
Name %		Classification	
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1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester	>= 10 - <= 25	EYE IRRITATION - Category 2B CARCINOGENICITY - Category 2
Proprietary Hazardous Compounds	> 0 - <= 0.3	ACUTE TOXICITY - oral - Category 4 ACUTE TOXICITY - inhalation - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A GERM CELL MUTAGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Form R - Reporting requirements

Product name	CAS number	%
Di(2-ethylhexyl) phthalate	117-81-7	>= 10 - <= 25

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	The following components are listed: Di(2-ethylhexyl) phthalate
New Jersey	:	The following components are listed: Ethene, chloro-, homopolymer Calcium carbonate Di(2-ethylhexyl) phthalate
Pennsylvania	:	The following components are listed: Calcium carbonate
		Di(2-ethylhexyl) phthalate

California Prop. 65

WARNING: This product can expose you to Di(2-ethylhexyl) phthalate, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

dosage level	Ingredient name	No significant risk level	Maximum acceptable dosage level
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Di(2-ethylhexyl) phthalate		Yes.	Yes.
United States inventory (TSCA 8b)	:	All components are active or exempted.	
Canada inventory	:	At least one component is not listed in DS are listed in NDSL.	L but all such components
International regulations			
<u>Inventory list</u>			
Australia	:	All components are listed or exempted.	
Canada	:	At least one component is not listed in DS are listed in NDSL.	SL but all such components
China	:	All components are listed or exempted.	
Europe inventory	:	All components are listed or exempted.	
Japan	:	Not determined.	
New Zealand	:	All components are listed or exempted.	
Philippines	:	All components are listed or exempted.	
Republic of Korea	:	All components are listed or exempted.	
Taiwan	:	All components are listed or exempted.	
Turkey	:	Not determined.	
United States	:	All components are active or exempted.	

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	11/23/2024
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GEO

Performance Solutions

Date of previous issue Version	:	07/15/2022 1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.