Version Number 1.1 Revision Date 02/27/2024



Page 1 of 14 Print Date 11/25/2024

SAFETY DATA SHEET

GEON 20339-93-RC Natural

Section 1. Identification	n	
GHS product identifier	:	GEON 20339-93-RC Natural
Chemical name CAS number	:	Mixture Mixture
Other means of identification Product type	:	VC10013889 solid
Relevant identified uses of the subs	tance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	GEON Performance Solutions LLC 25777 Detroit Road Suite 202, Westlake, Ohio 44145
Emergency telephone number (with hours of operation)	:	1-800-GET-GEON or 1-800-438-4366 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		

Version Number 1.1 Revision Date 02/27/2024 Page 2 of 14 Print Date 11/25/2024

GEON

Performance Solutions

Signal word	:	No signal word.
Hazard statements : No known significant eff		No known significant effects or critical hazards.
Precautionary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	VC10013889

CAS number/other identifiers

Ingredient name	%	CAS number
Proprietary Hazardous Compounds	> 0 - <= 0.3	3-40-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable
		for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.



Version Number 1.1	Page 3 of 14
Revision Date 02/27/2024	Print Date 11/25/2024

Ingestion

Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

:

Over-exposure signs/symptoms

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	May emit Hydrogen Chloride (HCl).
decomposition products		Decomposition products may include the following materials:
		carbon dioxide
		3/14



Version Number 1.1	Page 4 of 14
Revision Date 02/27/2024	Print Date 11/25/2024

		carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note
For emergency responders	•	of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

:

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8).

GEON Performance Solutions LLC

SAFETY DATA SHEET GEON 20339-93-RC Natural



Version Number 1.1	Page 5 of 14
Revision Date 02/27/2024	Print Date 11/25/2024

Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Proprietary Hazardous Compounds	None.
Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety
Eye/face protection	 showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the
	following protection should be worn, unless the assessment indicates a



Version Number 1.1	Page 6 of 14
Revision Date 02/27/2024	Print Date 11/25/2024

		higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	NO PIGMENT
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	1.38
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto ignition tomporatura		
Auto-ignition temperature	:	Not available.

Version Number 1.1 Revision Date 02/27/2024 Page 7 of 14 Print Date 11/25/2024

Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Irritation/Corrosion		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.



Version Number 1.1 Revision Date 02/27/2024

Sensitization

Page 8 of 14 Print Date 11/25/2024

Conclusion/Summary Skin Respiratory	:	Mixture.Not fully tested. Mixture.Not fully tested.
<u>Mutagenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Carcinogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Reproductive toxicity</u> Conclusion/Summary	:	Mixture.Not fully tested.
Teratogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single expos	<u>sure)</u>

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Proprietary Hazardous Compounds	Category 1	-	-

Aspiration hazard

Not available.

Information on the likely routes of	:	Not available.	
exposure			
Potential acute health effects			

Eye contact No known significant effects or critical hazards. : Inhalation No known significant effects or critical hazards. : Skin contact No known significant effects or critical hazards. : Ingestion No known significant effects or critical hazards. :

Symptoms related to the physical, chemical and toxicological characteristics



Specific targe

Version Number 1.1 Revision Date 02/27/2024 Page 9 of 14 Print Date 11/25/2024

GEON

Performance Solutions

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	::	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
GEON 20339-93-RC Natural	500 mg/kg	N/A	N/A	N/A	1.5 Mg/l
Proprietary Hazardous Compounds	500 mg/kg	N/A	N/A	N/A	1.5 Mg/l

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the

:

Version Number 1.1 Revision Date 02/27/2024 Page 10 of 14 Print Date 11/25/2024

individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
GEON 20339-93-RC Natural		· •	• •
Remarks - Acute - Aquatic (invertebrates.:	Chemica	Is are not readily available as they are bound within the	ne polymer matrix.
Conclusion/Summary	:	Chemicals are not readily available as they are bound polymer matrix.	nd within the
Persistence and degradability			
Conclusion/Summary	:	Chemicals are not readily available as they are bou polymer matrix.	nd within the
Conclusion/Summary	:	Chemicals are not readily available as they are bou polymer matrix.	nd within the
Bioaccumulative potential Not available.			
<u>Mobility in soil</u>			
Soil/water partition coefficient (KOC)	:	Not available.	
Other adverse effects	:	No known significant effects or critical hazards.	

Section 13. Disposal considerations

 Disposal methods
 : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be



Version Number 1.1 Revision Date 02/27/2024



Page 11 of 14 Print Date 11/25/2024

disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	: Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report
	11/14

GEON Performance Solutions LLC

SAFETY DATA SHEET GEON 20339-93-RC Natural



Version Number 1.1	Page 12 of 14
Revision Date 02/27/2024	Print Date 11/25/2024

		(PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Miscellaneous Zinc Compounds 2-Ethylhexanoic acid zinc salt Phenol Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

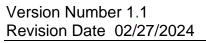
Classification

Not applicable. :

Composition/information on ingredients

No products were found.

Name	%	Classification
Proprietary Hazardous	> 0 - <= 0.3	ACUTE TOXICITY - oral - Category 4
Compounds		ACUTE TOXICITY - inhalation - Category 4
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1A



GEON[®] Performance Solutions

Page 13 of 14 Print Date 11/25/2024

GERM CELL MUTAGENICITY - Category 2	
TOXIC TO REPRODUCTION - Category 2	
SPECIFIC TARGET ORGAN TOXICITY (REPEATED	
EXPOSURE) - Category 1	

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
		Ethene, chloro-, homopolymer
		Calcium carbonate
Pennsylvania	:	The following components are listed:
-		Calcium carbonate
<u>California Prop. 65</u>		
This product does not require a Safe Ha	arbor	warning under California Prop. 65.
United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components
-		are listed in NDSL.
International regulations		
Inventory list		
Australia	:	All components are listed or exempted.
Canada		At least one component is not listed in DSL but all such components
Cunada	•	are listed in NDSL.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
Japan	:	Not determined.
New Zealand	-	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan		All components are listed or exempted.
Turkey		Not determined.
United States	-	All components are active or exempted.
	-	

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Version Number 1.1 Revision Date 02/27/2024 Page 14 of 14 Print Date 11/25/2024

-()

Performance Solutions

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>Ilistol y</u>		
Date of printing	:	11/25/2024
Date of issue/Date of revision	:	02/27/2024
Date of previous issue	:	10/05/2022
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate
		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		$\hat{U}N = United Nations$
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.