

## SAFETY DATA SHEET

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# SAFETY DATA SHEET

## GEON 605-85 NATURAL

### Section 1. Identification

**GHS product identifier** : GEON 605-85 NATURAL  
**Chemical name** : Mixture  
**CAS number** : Mixture  
**Other means of identification** : VC10014670  
**Product type** : solid

**Relevant identified uses of the substance or mixture and uses advised against**

**Product use** : Industrial applications. Plastics.

**Supplier's details** : **GEON Performance Solutions LLC**  
25777 Detroit Road Suite 202, Westlake, Ohio 44145  
SDS@geon.com

**Emergency telephone number (with hours of operation)** : 1-800-GET-GEON or 1-800-438-4366  
CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

### Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 6.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

**GHS label elements**

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**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.

Precautionary statements

**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.  
**Supplemental label elements** : None known.  
**Hazards not otherwise classified** : None known.  
 Not available.

**Section 3. Composition/information on ingredients**

**Substance/mixture** : Mixture  
**Chemical name** : Mixture  
**Other means of identification** : VC10014670

CAS number/other identifiers

Ingredient name	%	CAS number
Di(2-ethylhexyl) phthalate	>= 10 - <= 25	117-81-7
Proprietary Hazardous Compounds	> 0 - <= 0.3	3-40-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

**Section 4. First aid measures**

Description of necessary first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.  
**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable

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- Skin contact** : for breathing. Get medical attention if symptoms occur.  
 : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

**Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

**Section 5. Fire-fighting measures**

**Extinguishing media**

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

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- Hazardous thermal decomposition products** : May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials:  
 carbon dioxide  
 carbon monoxide  
 halogenated compounds  
 metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**Section 6. Accidental release measures**

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

**Section 7. Handling and storage**

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**Precautions for safe handling**

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

**Section 8. Exposure controls/personal protection**

**Control parameters**

**Occupational exposure limits**

Ingredient name	Exposure limits
Di(2-ethylhexyl) phthalate	<b>OSHA PEL 1989 (1989-03-01)</b> TWA 5 mg/m3 STEL 10 mg/m3 <b>OSHA PEL (1993-06-30)</b> TWA 5 mg/m3 <b>NIOSH REL (1994-06-01)</b> TWA 5 mg/m3 STEL 10 mg/m3 <b>ACGIH TLV (1999-03-01)</b> TWA 5 mg/m3
Proprietary Hazardous Compounds	None.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers,

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filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

**Skin protection**

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

**Section 9. Physical and chemical properties**

**Appearance**

- Physical state** : solid [Pellets.]
- Color** : NO PIGMENT
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.

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<b>Flash point</b>	:	Not available.
<b>Burning time</b>	:	Not available.
<b>Burning rate</b>	:	Not available.
<b>Evaporation rate</b>	:	Not available.
<b>Flammability (solid, gas)</b>	:	Not available.
<b>Lower and upper explosive (flammable) limits</b>	:	<b>Lower:</b> Not available. <b>Upper:</b> Not available.
<b>Vapor pressure</b>	:	Not available.
<b>Vapor density</b>	:	Not available.
<b>Relative density</b>	:	1.44
<b>Solubility</b>	:	Not available.
<b>Solubility in water</b>	:	Not available.
<b>Partition coefficient: n-octanol/water</b>	:	Not available.
<b>Auto-ignition temperature</b>	:	Not available.
<b>Decomposition temperature</b>	:	Not available.
<b>SADT</b>	:	Not available.
<b>Viscosity</b>	:	<b>Dynamic:</b> Not available. <b>Kinematic:</b> Not available.

**Aerosol product**

<b>Heat of combustion</b>	:	Not available.
<b>Ignition distance</b>	:	Not available.
<b>Enclosed space ignition - Time equivalent</b>	:	Not available.
<b>Enclosed space ignition - Deflagration density</b>	:	Not available.
<b>Flame height</b>	:	Not available.
<b>Flame duration</b>	:	Not available.

**Section 10. Stability and reactivity**

<b>Reactivity</b>	:	No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	:	Stable under recommended storage and handling conditions (see Section 7).
<b>Possibility of hazardous reactions</b>	:	Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	:	Keep away from extreme heat and oxidizing agents.
<b>Incompatible materials</b>	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
<b>Hazardous decomposition products</b>	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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**Section 11. Toxicological information**

**Information on toxicological effects**

**Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester				
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Dermal	Rabbit	25,000 mg/kg	-

**Conclusion/Summary** : Mixture.Not fully tested.

**Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester	Eyes - Mild irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Rabbit	-	24 hrs	-
	Eyes - Mild irritant	Rabbit	-		-

**Conclusion/Summary**

**Skin** : Mixture.Not fully tested.  
**Eyes** : Mixture.Not fully tested.  
**Respiratory** : Mixture.Not fully tested.

**Sensitization**

**Conclusion/Summary**

**Skin** : Mixture.Not fully tested.  
**Respiratory** : Mixture.Not fully tested.

**Mutagenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Carcinogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Classification**

Product/ingredient name	OSHA	IARC	NTP
1,2-Benzenedicarboxylic	-	2B	Reasonably anticipated to be a human carcinogen.



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acid, 1,2-bis(2-ethylhexyl) ester			
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**Reproductive toxicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Teratogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Name	Category	Route of exposure	Target organs
Proprietary Hazardous Compounds	Category 1	-	-

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure** : Not available.

**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

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Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

Potential chronic health effects

**Conclusion/Summary** : Mixture. Not fully tested.  
**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates  
 N/A

**Other information** : This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**Section 12. Ecological information**

Toxicity

Product/ingredient name	Result	Species	Exposure
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester			
	Acute LC50 37.95 Mg/l Fresh water	Fish - Cyprinus carpio	96 h
	Acute EC50 0.000133 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h
	Acute EC50 31 Mg/l Marine water	Algae - Karenia brevis	96 h
	Chronic NOEC 0.076 Mg/l Marine water	Algae - Hormosira banksii	72 h
	Chronic NOEC 0.0001 Mg/l Fresh water	Fish - Poecilia reticulata	28 d
	Chronic NOEC 0.109 Mg/l Fresh	Crustaceans - Eurytemora	21 d

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	water	affinis	
	Chronic NOEC 0.077 Mg/l Fresh water	Daphnia - Daphnia magna	21 d
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<b>Remarks - Acute - Aquatic invertebrates.:</b>	Chemicals are not readily available as they are bound within the polymer matrix.		

**Conclusion/Summary** : Chemicals are not readily available as they are bound within the polymer matrix.

**Persistence and degradability**

**Conclusion/Summary** : Chemicals are not readily available as they are bound within the polymer matrix.

**Conclusion/Summary** : Chemicals are not readily available as they are bound within the polymer matrix.

**Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester	7.6	1,380.00	high

**Mobility in soil**

**Soil/water partition coefficient (KOC)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

**Section 13. Disposal considerations**

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered

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when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**United States - RCRA Acute hazardous waste "P" List:** Not listed

**United States - RCRA Toxic hazardous waste "U" List:** Listed

Ingredient	CAS #	Status	Reference number
Di(2-ethylhexyl) phthalate	117-81-7	Listed	

**Section 14. Transport information**

- U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.
- International Air ICAO/IATA : Not classified as dangerous goods under transport regulations.
- International Water IMO/IMDG : Not classified as dangerous goods under transport regulations.

**Section 15. Regulatory information**

- U.S. Federal regulations :
  - United States - TSCA 12(b) - Chemical export notification:** None of the components are listed.
  - United States - TSCA 4(a) - Final Test Rules:** Not listed
  - United States - TSCA 4(a) - ITC Priority list:** Not listed
  - United States - TSCA 4(a) - Proposed test rules:** Not listed
  - United States - TSCA 4(f) - Priority risk review:** Not listed
  - United States - TSCA 5(a)2 - Final significant new use rules:** Not listed
  - United States - TSCA 5(a)2 - Proposed significant new use rules:** Not listed
  - United States - TSCA 5(e) - Substances consent order:** Not listed
  - United States - TSCA 6 - Final risk management:** Not listed
  - United States - TSCA 6 - Proposed risk management:** Not listed
  - United States - TSCA 8(a) - Chemical risk rules:** Not listed
  - United States - TSCA 8(a) - Dioxin/Furane precursor:** Not listed
  - United States - TSCA 8(a) - Chemical Data Reporting (CDR):** Not determined
  - United States - TSCA 8(a) - Preliminary assessment report**

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(PAIR): Not listed  
 United States - TSCA 8(c) - Significant adverse reaction (SAR):  
 Not listed  
 United States - TSCA 8(d) - Health and safety studies: Not listed  
 United States - EPA Clean water act (CWA) section 307 - Priority  
 pollutants: Listed Di(2-ethylhexyl) phthalate  
 Miscellaneous Zinc Compounds  
 2-Ethylhexanoic acid zinc salt  
 Phenol  
 Vinyl chloride monomer

United States - EPA Clean water act (CWA) section 311 -  
 Hazardous substances: Listed  
 United States - EPA Clean air act (CAA) section 112 - Accidental  
 release prevention - Flammable substances: Not listed  
 United States - EPA Clean air act (CAA) section 112 - Accidental  
 release prevention - Toxic substances: Not listed  
 United States - Department of commerce - Precursor chemical:  
 Not listed

Clean Air Act Section 112(b) : Listed  
 Hazardous Air Pollutants (HAPs)  
 Clean Air Act Section 602 Class I : Not listed  
 Substances  
 Clean Air Act Section 602 Class II : Not listed  
 Substances  
 DEA List I Chemicals (Precursor : Not listed  
 Chemicals)  
 DEA List II Chemicals (Essential : Not listed  
 Chemicals)

**US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Chemical Name	CAS-No.	RQ for component
Di(2-ethylhexyl) phthalate	117-81-7	100 lb(s) 45.4 kg

**SARA 311/312**

Classification : Not applicable.

**Composition/information on ingredients**

No products were found.

Name	%	Classification
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1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester	>= 10 - <= 25	EYE IRRITATION - Category 2B CARCINOGENICITY - Category 2
Proprietary Hazardous Compounds	> 0 - <= 0.3	ACUTE TOXICITY - oral - Category 4 ACUTE TOXICITY - inhalation - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A GERM CELL MUTAGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

**Form R - Reporting requirements**

Product name	CAS number	%
Di(2-ethylhexyl) phthalate	117-81-7	>= 10 - <= 25


SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Not applicable.

**State regulations**

- Massachusetts** : None of the components are listed.
- New York** : The following components are listed:  
Di(2-ethylhexyl) phthalate
- New Jersey** : The following components are listed:  
Ethene, chloro-, homopolymer  
Calcium carbonate  
Di(2-ethylhexyl) phthalate
- Pennsylvania** : The following components are listed:  
Calcium carbonate  
  
Di(2-ethylhexyl) phthalate

**California Prop. 65**

 **WARNING:** This product can expose you to Di(2-ethylhexyl) phthalate, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Ingredient name	No significant risk level	Maximum acceptable dosage level
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Di(2-ethylhexyl) phthalate	Yes.	Yes.
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**United States inventory (TSCA 8b)** : All components are active or exempted.

**Canada inventory** : At least one component is not listed in DSL but all such components are listed in NDSL.

International regulations

Inventory list

- Australia** : All components are listed or exempted.
- Canada** : At least one component is not listed in DSL but all such components are listed in NDSL.
- China** : All components are listed or exempted.
- Europe inventory** : All components are listed or exempted.
- Japan** : Not determined.
- New Zealand** : All components are listed or exempted.
- Philippines** : All components are listed or exempted.
- Republic of Korea** : All components are listed or exempted.
- Taiwan** : All components are listed or exempted.
- Turkey** : Not determined.
- United States** : All components are active or exempted.

**Section 16. Other information**

Hazardous Material Information System (U.S.A.)

<b>Health</b>	/	0
<b>Flammability</b>		0
<b>Physical hazards</b>		0

**Caution:** HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

History

- Date of printing** : 02/22/2025
- Date of issue/Date of revision** : 02/13/2025

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**Version** : 1.0  
**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
UN = United Nations  
**References** : Not available.

**Notice to reader**

**To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.**