

SAFETY DATA SHEET

GEON 605FR-85 Black

Version Number 1.0 Revision Date 06/24/2025 Page 1 of 17 Print Date 06/25/2025

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GEON 605FR-85 Black

Section 1. Identification

GHS product identifier : GEON 605FR-85 Black

Chemical name: MixtureCAS number: MixtureOther means of identification: VC10014898

Product type : solid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : GEON Performance Solutions LLC

25777 Detroit Road Suite 202, Westlake, Ohio 44145

SDS@geon.com

1-800-GET-GEON or 1-800-438-4366

Emergency telephone number (with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 3 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and

other users of this product.

Classification of the substance or

mixture

Not classified.

GHS label elements



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Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention

Response

Storage

Disposal

Not applicable.
Not applicable.
Not applicable.
Not applicable.
Not applicable.
None known

Supplemental label elements : None known.

Hazards not otherwise classified : None known.

Not available.

Section 3. Composition/information on ingredients

Substance/mixture: MixtureChemical name: MixtureOther means of identification: VC10014898

CAS number/other identifiers

Ingredient name	%	CAS number
Di(2-ethylhexyl) phthalate	>= 10 - <= 25	117-81-7
Antimony trioxide	>= 1 - <= 3	1309-64-4
Proprietary Hazardous Compounds	> 0 - <= 0.3	3-40-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses.



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Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated

clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at

rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without

suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO₂.

Unsuitable extinguishing media : None known.



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Specific hazards arising from the chemical

Hazardous thermal decomposition products

: No specific fire or explosion hazard.

: May emit Hydrogen Chloride (HCl).

Decomposition products may include the following materials:

carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides

Special protective actions for firefighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any

personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.

See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil,

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

or air).

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Vacuum or sweep up material and

place in a designated, labeled waste container. Dispose of via a

licensed waste disposal contractor.

Large spill : Move containers from spill area. Prevent entry into sewers, water

courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency

contact information and Section 13 for waste disposal.



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Section 7. Handling and storage

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

Put on appropriate personal protective equipment (see Section 8).

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Di(2-ethylhexyl) phthalate	OSHA PEL 1989 (1989-03-01) TWA 5 mg/m3 STEL 10 mg/m3 OSHA PEL (1993-06-30) TWA 5 mg/m3 NIOSH REL (1994-06-01) TWA 5 mg/m3 STEL 10 mg/m3 ACGIH TLV (1999-03-01) TWA 5 mg/m3
Antimony trioxide	NIOSH REL (1994-06-01) TWA 0.5 mg/m3 OSHA PEL 1989 (1989-03-01) TWA 0.5 mg/m3 (as antimony) OSHA PEL (1993-06-30)



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		TWA 0.5 mg/m3 (as antimony) ACGIH TLV (2021-01-07) TWA 0.02 mg/m3 Form: Inhalable fraction
Proprietary Hazardous Compounds		None.
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
<u>Individual protection measures</u>		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.



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Section 9. Physical and chemical properties

Appearance

Physical state solid [Pellets.] Color **BLACK** Odor Not available. **Odor threshold** Not available. Not available. pН **Melting point** Not available. **Boiling point** Not available. Flash point Not available. **Burning time** Not available. **Burning rate** Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available.

Lower and upper explosive : Lower: Not available. (flammable) limits : Upper: Not available.

Vapor pressure : Not available. Vapor density : Not available.

Relative density : 1.49

Solubility: Not available.Solubility in water: Not available.Partition coefficient: n-: Not available.

octanol/water

Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

Kinematic: Not available.

Aerosol product

Heat of combustion:Not available.Ignition distance:Not available.Enclosed space ignition - Time:Not available.

equivalent

Enclosed space ignition - : Not available.

Deflagration density

Flame height : Not available.
Flame duration : Not available.

Section 10. Stability and reactivity



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Reactivity No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability Stable under recommended storage and handling conditions (see

Section 7).

Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will

not occur.

Conditions to avoid Keep away from extreme heat and oxidizing agents.

Incompatible materials Avoid contact with acetal homopolymers and acetyl homopolymers

during processing.

Hazardous decomposition Under normal conditions of storage and use, hazardous decomposition products

products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester				
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Dermal	Rabbit	25,000 mg/kg	=
Antimony oxide				
	LD50 Oral	Rat	34,000 mg/kg	-

Conclusion/Summary Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic acid, 1,2-bis(2-ethylhexyl) ester	Eyes - Mild irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Rabbit	-	24 hrs	-
	Eyes - Mild irritant	Rabbit	-		-
Antimony oxide	Eyes - Mild irritant	Rabbit	-		-

Conclusion/Summary

Mixture.Not fully tested. Skin Mixture.Not fully tested. **Eyes** Mixture.Not fully tested. Respiratory

Sensitization



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Conclusion/Summary

Skin: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Mutagenicity

Conclusion/Summary : Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
1,2-Benzenedicarboxylic	-	2B	Reasonably anticipated to be a human carcinogen.
acid, 1,2-bis(2-ethylhexyl)			
ester			
Antimony oxide	-	2B	-

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Proprietary Hazardous Compounds	Category 1	-	-

Aspiration hazard

Not available.

Information on the likely routes of :

Not available.

exposure

Potential acute health effects

Eye contact
Inhalation
No known significant effects or critical hazards.
No known significant effects or critical hazards.

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Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects: Not available.Potential delayed effects: Not available.

Potential chronic health effects

Conclusion/Summary : Mixture.Not fully tested.

General:No known significant effects or critical hazards.Carcinogenicity:No known significant effects or critical hazards.Mutagenicity:No known significant effects or critical hazards.Teratogenicity:No known significant effects or critical hazards.Developmental effects:No known significant effects or critical hazards.Fertility effects:No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Other information: This mixture has not been evaluated as a whole for health effects.

Exposure effects listed are based on existing health data for the

individual components which comprise the mixture.



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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1,2-Benzenedicarboxylic acid, 1	,2-bis(2-ethylhexyl) ester		
	Acute LC50 37.95 Mg/l Fresh	Fish - Cyprinus carpio	96 h
	water		
	Acute EC50 0.000133 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h
	Acute EC50 31 Mg/l Marine	Algae - Karenia brevis	96 h
	water	A1 TY 1 1 1 ''	70.1
	Chronic NOEC 0.076 Mg/l Marine water	Algae - Hormosira banksii	72 h
	Chronic NOEC 0.0001 Mg/l Fresh water	Fish - Poecilia reticulata	28 d
	Chronic NOEC 0.109 Mg/l Fresh water	Crustaceans - Eurytemora affinis	21 d
	Chronic NOEC 0.077 Mg/l Fresh water	Daphnia - Daphnia magna	21 d
Antimony oxide			
	Acute LC50 > 530 Mg/l Fresh water	Fish - Lepomis macrochirus	96 h
	Acute EC50 560 Mg/l Fresh water	Crustaceans - Cypris subglobosa	48 h
	Acute EC50 3.01 Mg/l Fresh	Daphnia - Daphnia magna	48 h
GEON 605FR-85 Black	water		
Remarks - Acute - Aquatic	Chamicals are not readily systichle	as they are bound within the me	lumas matrix
invertebrates.:	Chemicals are not readily available	as mey are bound within the po	rymer maurix.

Conclusion/Summary

Chemicals are not readily available as they are bound within the polymer matrix.

Persistence and degradability

Conclusion/Summary

: Chemicals are not readily available as they are bound within the polymer matrix.

Conclusion/Summary

: Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential



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Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, 1,2-	7.6	1,380.00	high
bis(2-ethylhexyl) ester			

Mobility in soil

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Listed

Ingredient	CAS#	Status	Reference number
Di(2-ethylhexyl) phthalate	117-81-7	Listed	

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.

International Air ICAO/IATA

: Not classified as dangerous goods under transport regulations.



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International Water IMO/IMDG

: Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations

 United States - TSCA 12(b) - Chemical export notification: None of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed

United States - TSCA 5(a)2 - Final significant new use rules: Not

listed

United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Listed

Lead

United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined

United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed

United States - TSCA 8(c) - Significant adverse reaction (SAR):

Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority

pollutants: Listed Di(2-ethylhexyl) phthalate

Antimony trioxide

Miscellaneous Zinc Compounds 2-Ethylhexanoic acid zinc salt

Arsenic Lead Phenol

Vinyl chloride monomer

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed



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United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

United States - Department of commerce - Precursor chemical:

Not listed

Clean Air Act Section 112(b)

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I

Substances

Clean Air Act Section 602 Class II

Substances

DEA List I Chemicals (Precursor

Chemicals)

DEA List II Chemicals (Essential

Chemicals)

Not listed

Listed

Not listed

Not listed

Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component
Di(2-ethylhexyl) phthalate	117-81-7	100 lb(s)
		45.4 kg

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
1,2-Benzenedicarboxylic	>= 10 - <= 25	EYE IRRITATION - Category 2B
acid, 1,2-bis(2-ethylhexyl)		CARCINOGENICITY - Category 2
ester		
Antimony oxide	>= 1 - <= 3	EYE IRRITATION - Category 2B
-		CARCINOGENICITY - Category 2
Proprietary Hazardous	> 0 - <= 0.3	ACUTE TOXICITY - oral - Category 4
Compounds		ACUTE TOXICITY - inhalation - Category 4
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1A
		GERM CELL MUTAGENICITY - Category 2
		TOXIC TO REPRODUCTION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 1



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Form R - Reporting requirements

Product name	CAS number	%
Di(2-ethylhexyl) phthalate	117-81-7	>= 10 - <= 25
Antimony trioxide	1309-64-4	>= 1 - <= 3
Lead	7439-92-1	> 0 - <= 0.1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Not applicable.

State regulations

Massachusetts: None of the components are listed.New York: The following components are listed:

Di(2-ethylhexyl) phthalate

Antimony trioxide

New Jersey : The following components are listed:

Ethene, chloro-, homopolymer

Calcium carbonate

Di(2-ethylhexyl) phthalate

Antimony trioxide

Pennsylvania : The following components are listed:

Calcium carbonate

Di(2-ethylhexyl) phthalate

Antimony trioxide

California Prop. 65

WARNING: This product can expose you to chemicals including Di(2-ethylhexyl) phthalate, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Antimony trioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Di(2-ethylhexyl) phthalate	Yes.	Yes.
Antimony trioxide	-	-



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United States inventory (TSCA 8b) : All components are active or exempted.

Canada inventory : At least one component is not listed in DSL but all such components

are listed in NDSL.

International regulations

Inventory list

Australia : All components are listed or exempted.

Canada : At least one component is not listed in DSL but all such components

are listed in NDSL.

ChinaEurope inventoryAll components are listed or exempted.All components are listed or exempted.

Japan : Not determined.

New ZealandAll components are listed or exempted.PhilippinesAll components are listed or exempted.Republic of KoreaAll components are listed or exempted.TaiwanAll components are listed or exempted.

Turkey : Not determined.

United States : All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

History

Date of printing: 06/25/2025Date of issue/Date of revision: 06/24/2025Date of previous issue: 00/00/0000Version: 1.0



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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From

Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.